

MY
PERSONAL
DESIGN®

ITALIANSTAIRCASECOLLECTION

MY
PERSONAL
DESIGN[®]

d ' O P E R A

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d ' O P E R A



ALLA SUA TERZA COLLEZIONE, D'OPERA SALE UN ALTRO GRADINO
VERSO QUELLA PERFEZIONE CHE L'HA ELEVATA COSTANTEMENTE
DALLA SUA NASCITA AD OGGI.

UN PERCORSO FATTO DI SCELTE CORAGGIOSE DETTATE DALLA RAGIONE
MA ANCOR PRIMA DALLA PASSIONE IRREFRENABILE
PER UN DESIGN CHE VA OLTRE L'ESTETICA, PREMIANDO LA FUNZIONE.

FUNZIONE CHE A SUA VOLTA NON PREVARICA MAI QUELL'ARMONIA CREATA
DAL PERFETTO EQUILIBRIO DI OGNI ELEMENTO.

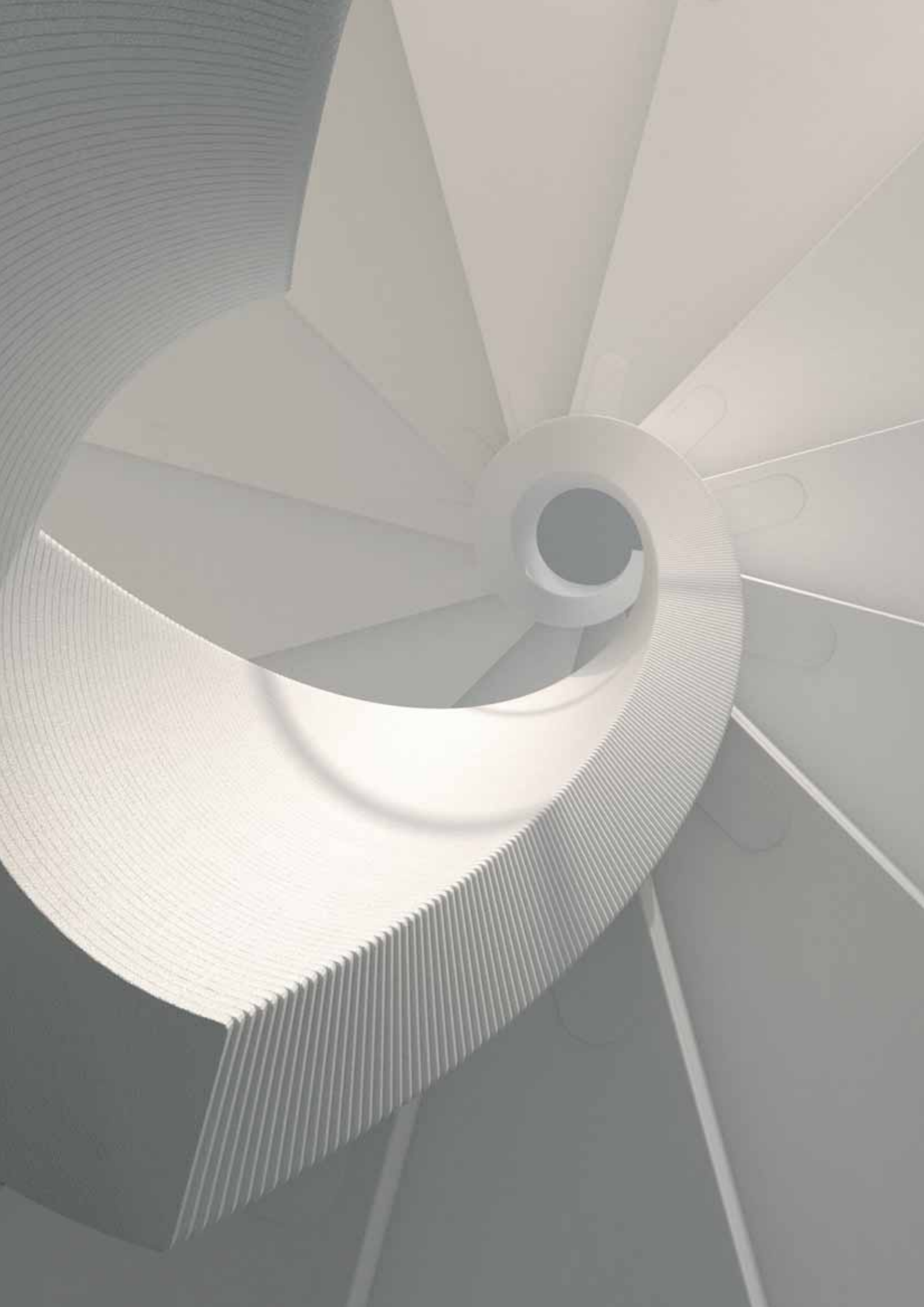
EQUILIBRIO RICERCATO MA SPESSO ORIGINATO DA SCELTE ISTINTIVE,
QUELLE CHE COMUNEMENTE SI DEFINISCONO AFFINITÀ ELETTIVE E CHE NOI,
ESPERTI IN MATERIA,
COLLOCHIAMO AL PRIMO GRADINO DELLA SCALA DEI NOSTRI VALORI.

*AT ITS THIRD COLLECTION, D'OPERA HAS TAKEN ANOTHER STEP
TOWARDS THE PERFECTION THAT HAS ALWAYS MARKED ITS GROWTH,
FROM FOUNDATION TO THE PRESENT DAY.*

*A PATH OF COURAGEOUS CHOICES DICTATED BY REASON,
BUT EVEN MORE BY THE IRREPRESSIBLE PASSION FOR A DESIGN
THAT GOES BEYOND AESTHETICS, PREFERRING FUNCTION OVER APPEARANCE.*

*A FUNCTION THAT NEVER OVERWHELMS THE HARMONY,
CREATED BY THE PERFECT BALANCE OF EACH ELEMENT.*

*A BALANCE THAT IS REFINED, BUT THAT OFTEN SPRINGS FROM INSTINCTIVE CHOICES,
THE ONES THAT ARE COMMONLY DEFINED AS ELECTIVE AFFINITIES AND THAT WE,
AS EXPERTS IN THE FIELD,
PLACE ON THE FIRST STEP OF OUR SCALE OF VALUES.*



AFFINITÀ ELETTIVE

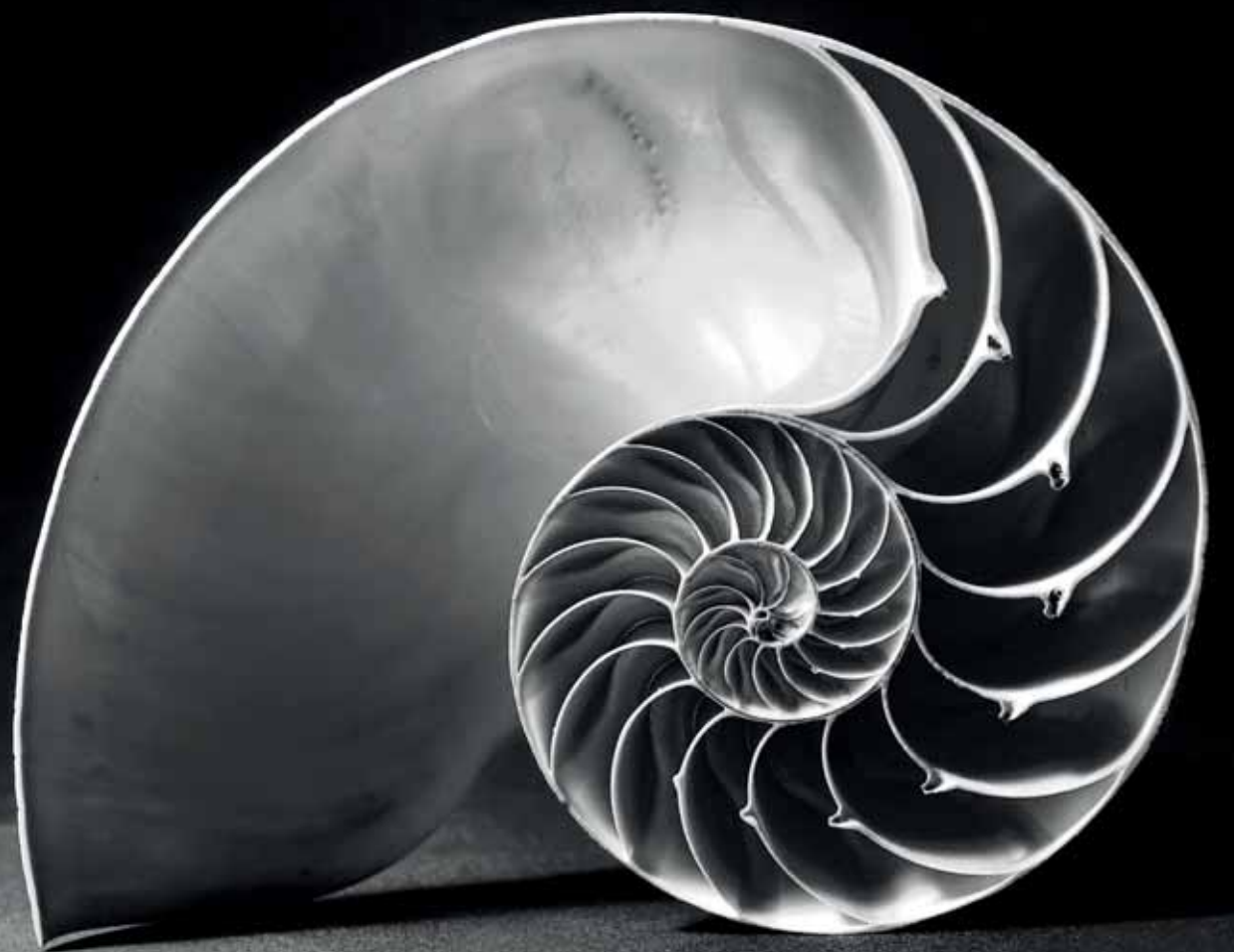
Elective affinities

Si sceglie ciò che piace,
e piace per tanti motivi
che la ragione elenca e la passione elude
perché si sa:
alle affinità elettive non si comanda.

...
(e perché mai si dovrebbe?)

*You choose what you like, moved by passion,
and are often unable to explain your choices:
there is no reason behind elective affinities.*

...
(and why should there be?)





SERIE L20

SCALE A GIORNO CON DOPPIA O SINGOLA STRUTTURA IN METALLO.
STRAIGHT AND WINDER STAIRCASES WITH SINGLE OR DOUBLE METAL STRUCTURE.

L20-2S-GM-R51C7 | Scala a rampe con doppia struttura in metallo ad "I" |
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
L20-2S-GM-R51C7 | *Straight staircase with "I" shaped double metal structure |*
Flat metal steps | Railing made of newels and parallel rods





L20-2S-GMN-R7X | Scala a rampe con doppia struttura in metallo sagomata a "C"
Gradini in metallo a nastro | Ringhiera a montanti e correnti paralleli

Esecuzione speciale

L20-2S-GMN-R7X | Straight staircase with "C" shaped double metal structure
Folded metal steps | Railing made of newels and parallel rods

Special realization

DETTAGLI
INEQUIVOCABILI

Unambiguous details

L20-2S-GM-R51C7 | Scala a rampe con doppia struttura in metallo ad "I"
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
L20-2S-GM-R51C7 | Straight staircase with "I" shaped double metal structure
Flat metal steps | Railing made of newels and parallel rods







L20-2S-GMS-R5 | Scala a rampe con doppia struttura in metallo sagomata a "Z"
Gradini in metallo scatolato | Ringhiera a montanti e correnti paralleli
L20-2S-GMS-R5 | Straight staircase with "Z" shaped double metal structure
Boxed "tray" metal steps | Railing made of newels and parallel rods



L20-2S-GM-R51C7 | Scala a rampe con doppia struttura in metallo ad "I"
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
L20-2S-GM-R51C7 | Straight staircase with "I" shaped double metal structure
Flat metal steps | Railing made of newels and parallel rods



L20-2S-GMN-C7 | Scala a rampe con doppia struttura in metallo sagomata a "Z" | Gradini in metallo a nastro | Corrimano a parete
L20-2S-GMN-C7 | Straight staircase with "Z" shaped double metal structure | Folded metal steps | Handrail on the wall

ATTRAZIONE FATALE

Fatal attraction



L20-2S-GL-R7 | Scala a rampe con doppia struttura in metallo sagomata a "Z"
Gradini in legno | Ringhiera a montanti e correnti paralleli
L20-2S-GL-R7 | Straight staircase with "Z" shaped double metal structure
Wood steps | Railing made of newels and parallel rods



L20-2S-GL-R7 | Scala a rampe con doppia struttura in metallo sagomata a "Z"
Gradini in legno | Ringhiera a montanti e correnti paralleli

L20-2S-GL-R7 | Straight staircase with "Z" shaped double metal structure | Wood steps | Railing made of newels and parallel rods

L20-2S-GV-R7VI | Scala a rampe con doppia struttura in metallo ad "I"
Gradini in cristallo | Ringhiera a montanti e correnti paralleli
L20-2S-GV-R7VI | Straight staircase with "I" shaped double metal structure
Glass steps | Railing made of newels and parallel rods



NATURAMENTE
PERFETTA

Naturally perfect



L20-2S-GMV | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in metallo a vaschetta
L20-2S-GMV | Straight staircase with "I" shaped double metal structure | Boxed "tray" metal steps

la perfezione?
una questione di sfumature, anzi...

DI FINITURE



Perfection?
a question of shades, indeed... of finishes



L20-2S-GMV | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in metallo a vaschetta
L20-2S-GMV | Straight staircase with "I" shaped double metal structure | Boxed "tray" metal steps



L20-2S-GL-R6 | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli
L20-2S-GL-R6 | Straight staircase with "I" shaped double metal structure | Wood steps | Railing made of newels and parallel rods



O G N I P R O S P E T T I V A

Every perspective



L20-2S-GMN-R11 | Scala a rampe con doppia struttura in metallo sagomata a "Z"
Gradini in metallo a nastro | Ringhiera a pannelli in metallo
*L20-2S-GMN-R11 | Straight staircase with "Z" shaped double metal structure
Folded metal steps | Railing made of metal panel*



S I A M P L I A

it expands



L20-2S-GM-R11 | Scala a rampe con doppia struttura in metallo a "I" | Gradini in lamiera piana | Ringhiera a pannelli in metallo
Trattamento superficiale speciale di ossidazione (brunitura) - Prodotta per DE HOE Design - Parma
L20-2S-GM-R11 | Straight staircase with "I" shaped double metal structure | Flat metal steps | Railing made of metal panel
Special oxidation treatment (burnished) - Realized for DE HOE Design - Parma



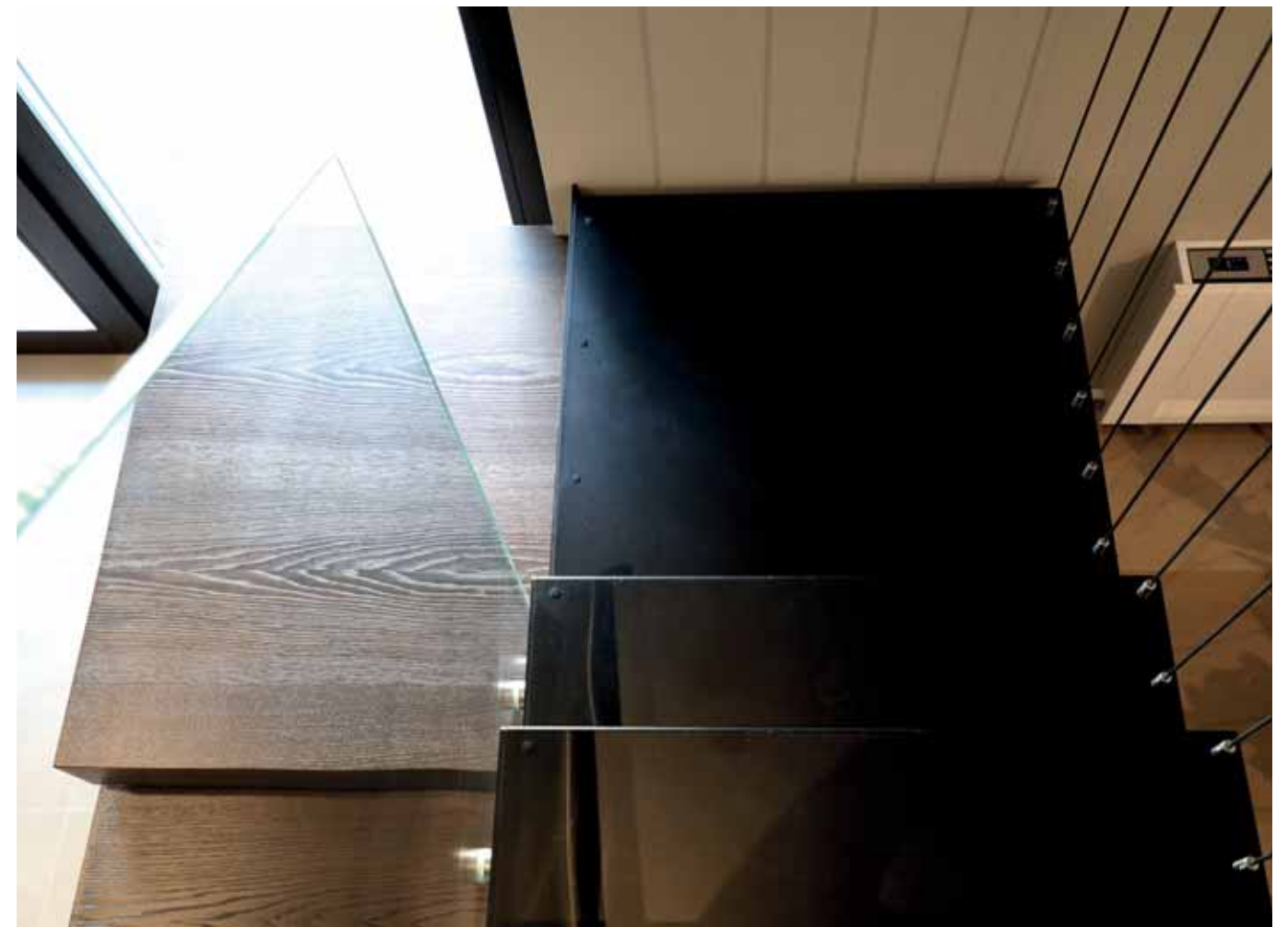
L20-2S-GM-R11 | Scala a rampe con doppia struttura in metallo a "I"
Gradini in lamiera piana | Ringhiera a pannelli in metallo
Trattamento superficiale speciale di ossidazione (brunitura) - Prodotta per DE HOE Design - Parma
*L20-2S-GM-R11 | Straight staircase with "I" shaped double metal structure | Flat metal steps
Railing made of metal panel
Special oxidation treatment (burnished) - Prodotta per DE HOE Design - Parma*

C O N T R A S T I

Inevitable contrasts

L20-1S-GMN-R10/RV1 | Scala a rampe con singola struttura in metallo sagomata a "Z"
Gradini in metallo a nastro | Ringhiere a filoncini verticali e in cristallo a pannelli
L20-1S-GMN-R10/RV1 | Straight staircase with "Z" shaped single metal structure
Folded metal steps | Railing made of vertical steel rods and glass panels

I N E V I T A B I L I



L20-1S-GMN-R10/RV1 | Scala a rampe con singola struttura in metallo sagomata a "Z"
Gradini in metallo a nastro | Ringhiere a filoncini verticali e in cristallo a pannelli
L20-1S-GMN-R10/RV1 | Straight staircase with "Z" shaped single metal structure
Folded metal steps | Railing made of vertical steel rods and glass panels



L20-1S-GL-R5 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli
L20-1S-GL-R5 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of newels and parallel rods



Applicazione di punti luce con faretti led incassati nella struttura
Application of spot lights with LED embedded in the structure frame



Applicazione di plafoniere con luci a led incassate nei gradini
Application of ceiling fixtures with LED lights embedded underneath the steps



L20-1S-GV-R5 | Scala a rampe con singola struttura in metallo a "I" | Gradini in cristallo | Ringhiera a montanti e correnti paralleli
L20-1S-GV-R5 | Straight staircase with "I" shaped single metal structure | Glass steps | Railing made of newels and parallel rods



PARTICOLARMENTE



PARTICOLARI

Particularly... particular

L20-1S-GV-R5 | scala a rampe con singola struttura in metallo a "I" | Gradini in cristallo
Ringhiera a montanti e correnti paralleli
L20-1S-GV-R5 | Straight staircase with "I" shaped single metal structure | Glass steps
Railing made of newels and parallel rods

L20-1S-GL-RV1 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera in cristallo a pannelli
L20-1S-GL-RV1 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of glass panels



Particolare copri testa gradino
Detail of step end cover





L20-1S-GM-R10 | Scala a rampe con singola struttura in metallo sagomata a "Z" | Gradini in lamiera piana | Ringhiera a filoncini verticali
L20-1S-GM-R10 | Straight staircase with "Z" shaped single metal structure | Flat metal steps | Railing made of thin vertical steel rods

L20-1S-GL-R7 | Scala a rampe con singola struttura in metallo sagomata a "Z"
Gradini in legno | Ringhiera a montanti e correnti paralleli

L20-1S-GL-R7 | Straight staircase with "Z" shaped single metal structure | Wood steps | Railing made of newels and parallel rods

SINERGIE
INASPETTATE

Unexpected synergies



L20-1S-GL-R7 | Scala a rampe con singola struttura in metallo sagomata a "Z"
Gradini in legno | Ringhiera a montanti e correnti paralleli
L20-1S-GL-R7 | Straight staircase with "Z" shaped single metal structure
Wood steps | Railing made of newels and parallel rods



L20-1S-GL-R8 | Scala a rampe con singola struttura in metallo a "I"
Gradini in legno | Ringhiera a colonne in metallo quadre
L20-1S-GL-R8 | Straight staircase with "I" shaped single metal structure
Wood steps | Railing made of square metal columns



L20-1S-GL-R8 | Scala a rampe con singola struttura in metallo a "I"
Gradini in legno | Ringhiera a colonne in metallo quadre
*L20-1S-GL-R8 | Straight staircase with "I" shaped single metal structure
Wood steps | Railing made of square metal columns*



L20-1S-GL-RV1 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera in cristallo a pannelli
L20-1S-GL-RV1 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of glass panels

C O M B I N A Z I O N I
E N E R G I Z Z A N T I

Energising combinations







S E R I E S 2 0

SCALE A GIORNO CON GRADINI A SBALZO FISSATI A PARETE.
STRAIGHT AND WINDER STAIRCASES WITH CANTILEVERED STEPS ATTACHED TO THE WALL.

S20-GL-RV1 | Scala a rampe | Gradini in legno | Ringhiera in cristallo a pannelli
S20-GL-RV1 | Straight staircase | Wood steps | Railing made of glass panels



S20-GL-RV1 | Scala a rampe | Gradini in legno | Ringhiera in cristallo a pannelli
S20-GL-RV1 | Straight staircase | Wood steps | Railing made of glass panels





S20-GL-R5 | Scala a rampe | Gradini in legno | Ringhiera a montanti e correnti paralleli
S20-GL-R5 | Straight staircase with suspension system | Wood steps | Railing made of newels and parallel rods



S20-GL-R5 | Scala a rampe | Gradini in legno | Ringhiera a montanti e correnti paralleli
S20-GL-R5 | Straight staircase with suspension system | Wood steps | Railing made of with newels and parallel rods



S20-GV-R5 | Scala a rampe | Gradini in cristallo | Ringhiera a montanti e correnti paralleli
S20-GV-R5 | traight staircase with suspension system | Glass steps | Railing made of newels and parallel rods



LA SOSTENIBILE
LEGGEREZZA
DELL'ESSERCI

The bearable lightness of being

S20-GL-R6 | Scala a rampa elicoidale | Gradini in legno | Ringhiera a montanti e correnti paralleli
S20-GL-R6 | Helical staircase | Wood steps | Railing made of newels and parallel rods



S20-GL-R6 | Scala a rampa elicoidale | Gradini in legno | Ringhiera a montanti e correnti paralleli
S20-GL-R6 | Helical staircase | Wood steps | Railing made of newels and parallel rods



INDIZI
DI PERFEZIONE

Hints of perfection

S20-GL-R10 | Scala a rampe | Gradini in legno | Ringhiera a filoncini verticali
S20-GM-R10 | Straight staircase with suspension system | Wood steps | Railing made of vertical steel rods



S20-GM-R10 | Scala a rampe | Gradini in legno | Ringhiera a filoncini verticali
S20-GM-R10 | Straight staircase with suspension system | Wood steps | Railing made of vertical steel rods



S20-GMN-R10 | Scala a rampe | Gradini in metallo a nastro | Ringhiera a filoncini verticali
S20-GMN-R10 | Straight staircase with suspension system | Folded metal steps | Railing made of vertical steel rods

A M O R E V O L I
I N C L I N A Z I O N I

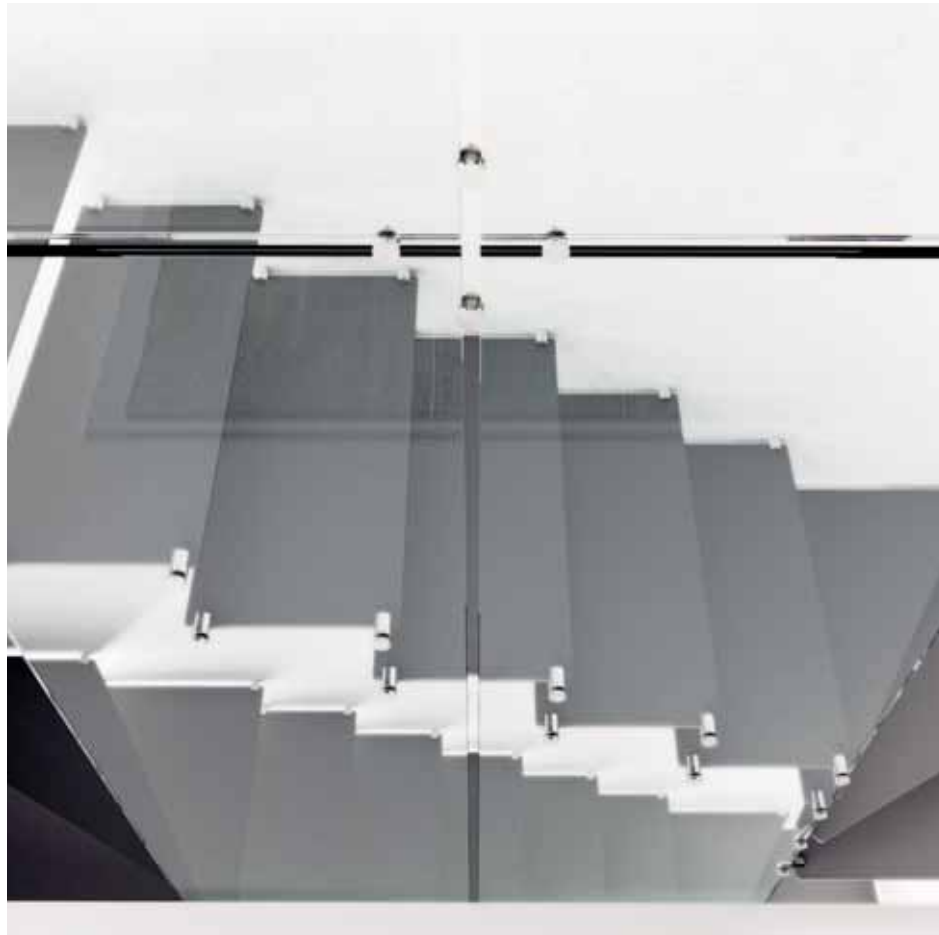
Loving inclinations



S20-GM-R10 | Scala a rampa elicoidale | Gradini in lamiera piana | Ringhiera a filoncini verticali
S20-GM-R10 | Helical staircase with suspension system | Flat Railing made of vertical steel rods



S20-GM-RV1 | Scala a rampe | Gradini in lamiera piana | Ringhiera in cristallo a pannelli
S20-GM-RV1 | Straight staircase | Straight staircase with suspension system | Flat metal steps | Railing made of glass panels



S20-GM-RV1 | Scala a rampe | Gradini in lamiera piana | Ringhiera in cristallo a pannelli
S20-GM-RV1 | Straight staircase with suspension system | Flat metal steps | Railing made of glass panels



V O L U T E
E V O L U T E

Evolved volutes

S20-GL-R12 | Scala a rampe | Gradini in legno | Ringhiera a pannelli in legno
S20-GL-R12 | Straight staircase with suspension system | Wood steps | Railing made of solid wood panels



S20-GL-R12 | Scala a rampe | Gradini in legno | Ringhiera a pannelli in legno
S20-GL-R12 | Straight staircase with suspension system | Wood steps | Railing made of solid wood panels



S20-GL-R12 | Scala a rampe | Gradini in legno | Ringhiera a pannelli in legno
S20-GL-R12 | Straight staircase | Wood steps | Railing made of solid wood panels



S E R I E W 2 0

SCALE A GIORNO CON DOPPIA O SINGOLA STRUTTURA IN LEGNO, GRADINI IN LEGNO
STRAIGHT AND WINDER STAIRCASES WITH SINGLE OR DOUBLE WOODEN STRUCTURE AND STEPS



W20-2S-GL-R5\C7 | Scala a rampe con doppia struttura in legno ad "I"
Gradini in legno | Ringhiera a montanti e correnti paralleli
W20-2S-GL-R5\C7 | Straight staircase with "I" shaped double wood structure
Wood steps | Railing made of newels and parallel rods





W20-2S-GL-R7 | Scala a rampe con doppia struttura in legno ad "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli
W20-2S-GL-R7 | Straight staircase with "I" shaped double wood structure | Wood steps | Railing made of newels and parallel rods



W20-2S-GL-R7 | Scala a rampe con doppia struttura in legno ad "I"
Gradini in legno | Ringhiera a montanti e correnti paralleli
W20-2S-GL-R7 | Straight staircase with "I" shaped double wood structure
Wood steps | Railing made of newels and parallel rods

W20-1S-GL-R5 | Scala a rampe con singola struttura in legno ad "I"
Gradini in legno | Ringhiera a montanti e correnti paralleli
W20-1S-GL-R5 | Straight staircase with "I" shaped single wood structure
Wood steps | Railing made of newels and parallel rods



PIACERSI...

E PIACERE

Pleasing oneself... and pleasure

W20-1S-GL-RV1 | Scala a rampe con singola struttura in legno ad "I" | Gradini in legno | Ringhiera in cristallo a pannelli
W20-1S-GL-RV1 | Straight staircase with "I" shaped single wood structure | Wood steps | Railing made of glass panels



S E R I E K 2 0

SCALE A GIORNO CON STRUTTURA MODULARE IN LEGNO.
STRAIGHT AND WINDER STAIRCASES WITH MODULAR WOOD STRUCTURE.





K20-GL-R4 | Scala a rampe con struttura modulare | Gradini in legno | Ringhiera a montanti e correnti paralleli
K20-GL-R4 | Modular wood staircase | Wood steps | Railing with newels and parallel rods

K20-GL-R4 | Scala a rampe con struttura modulare | Gradini in legno | Ringhiera a montanti e correnti parallele
K20-GL-R4 | Modular wood staircase | Wood steps | Railing with newels and parallel rods





S E R I E E 2 0

SCALE ELICOIDALI CON STRUTTURA IN NYLON.
SPIRAL STAIRCASES WITH HELICAL CENTRAL SPINE.



FORZA IMPERCETTIBILE

Imperceptible strength

E20-GL-R5 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli
E20-GL-R5 | Spiral staircase | Wood steps | Railing made of newels and parallel rods



E20-GL-R4 | Scala a chiocciola | Gradini in legno
Ringhiera a montanti e correnti paralleli
E20-GL-R4 | Spiral staircase | Wood steps
Railing made of newels and parallel rods



E Q U I L I B R I O T A N G I B I L E

Tangible equilibrium

E20-GL-R4 | Scala a chiocciola | Gradini in legno
Ringhiera a montanti e correnti paralleli
E20-GL-R4 | Spiral staircase | Wood steps and closed riser
Railing made of newels and parallel rods



E20-GL-RV1R7 | Scala a chiocciola | Gradini in legno
Ringhiera in cristallo a pannelli e balaustra a montanti e correnti paralleli
E20-GL-RV1R7 | Spiral staircase | Wood steps and closed risers
Railing made of glass panels and balustrade with newels and parallel rods



E20-GL-R6 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli
E20-GL-R6 | Spiral staircase | Wood steps | Railing made of newels and parallel rods



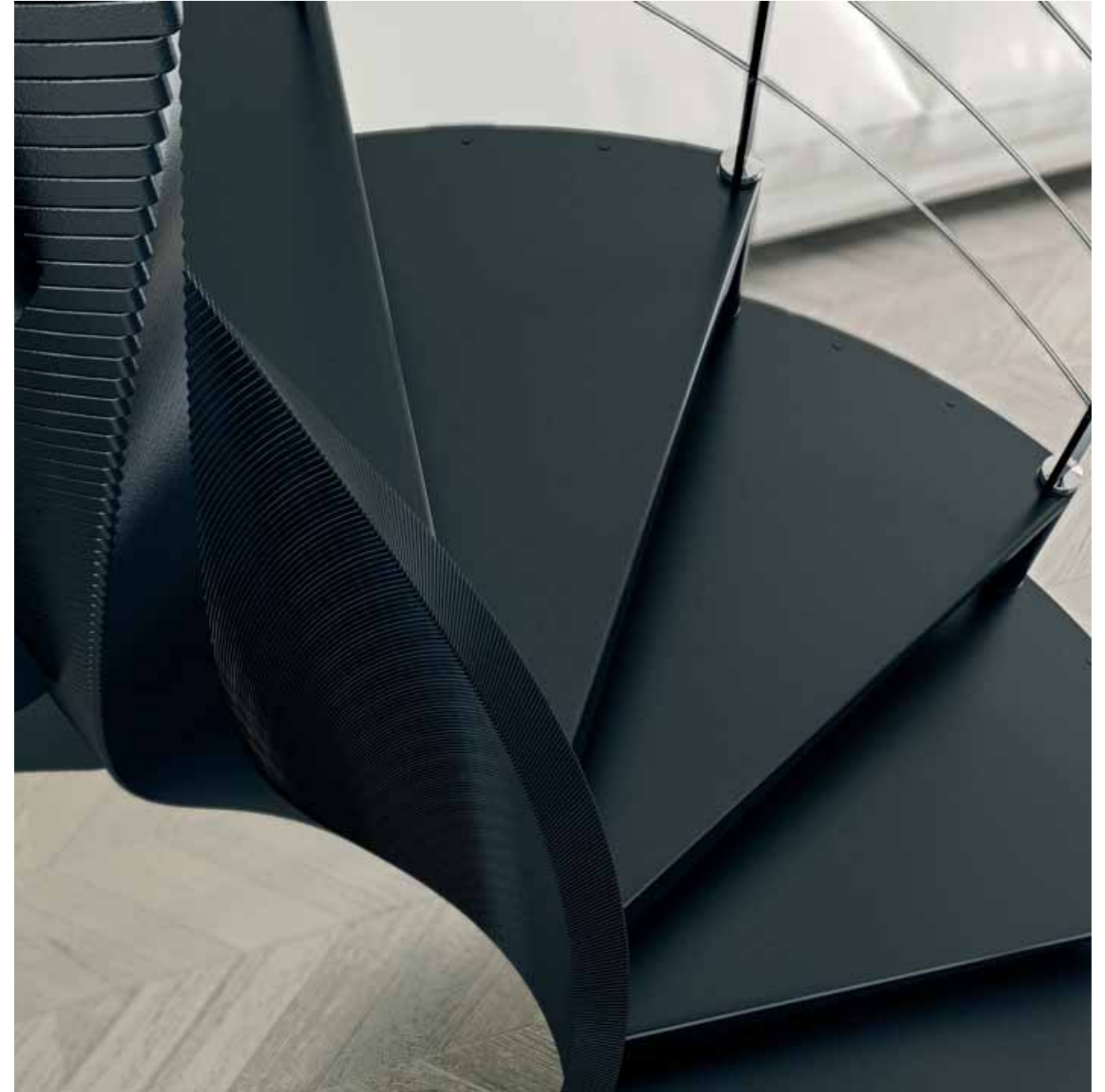
E20-GM-R4 | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
E20-GM-R4 | Spiral staircase | Flat metal steps | Railing made of newels and parallel rods



TOCCANTE ARMONIA

Touching harmony

E20-GMP-R4 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a montanti e correnti paralleli
E20-GMP-R4 | Spiral staircase | Folded metal steps | Railing made of newels and parallel rods



E20-GMP-R4 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a montanti e correnti paralleli
E20-GMP-R4 | *Spiral staircase* | *Folded metal steps* | *Railing made of newels and parallel rods*



E20-GMP-R2 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde
E20-GMP-R2 | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*



S E R I E C 2 0

SCALE A CHIOCCIOLA CON GRADINI IN LEGNO, METALLO E VETRO.
SPIRAL STAIRCASES WITH WOOD, METAL AND GLASS STEP.



C20-GM-R5 | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
C20-GM-R5 | Spiral staircase | Flat metal steps | Railing made of newels and parallel rods

C20-GM-R4 | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
C20-GM-R4 | Spiral staircase | AISI 316 stainless steel flat steps | Railing made of newels and parallel rods





C20-GM-R5 | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli
C20-GM-R5 | Spiral staircase | Flat metal steps | Railing made of newels and parallel rods



S I N E R G I A A S S O L U T A

Absolute synergy

C20-GL-R4 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli
C20-GL-R4 | Spiral staircase | Wood steps | Railing made of newels and parallel rods



C20-GL-R4 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli
C20-GL-R4 | Spiral staircase | Wood steps | Railing made of newels and parallel rods



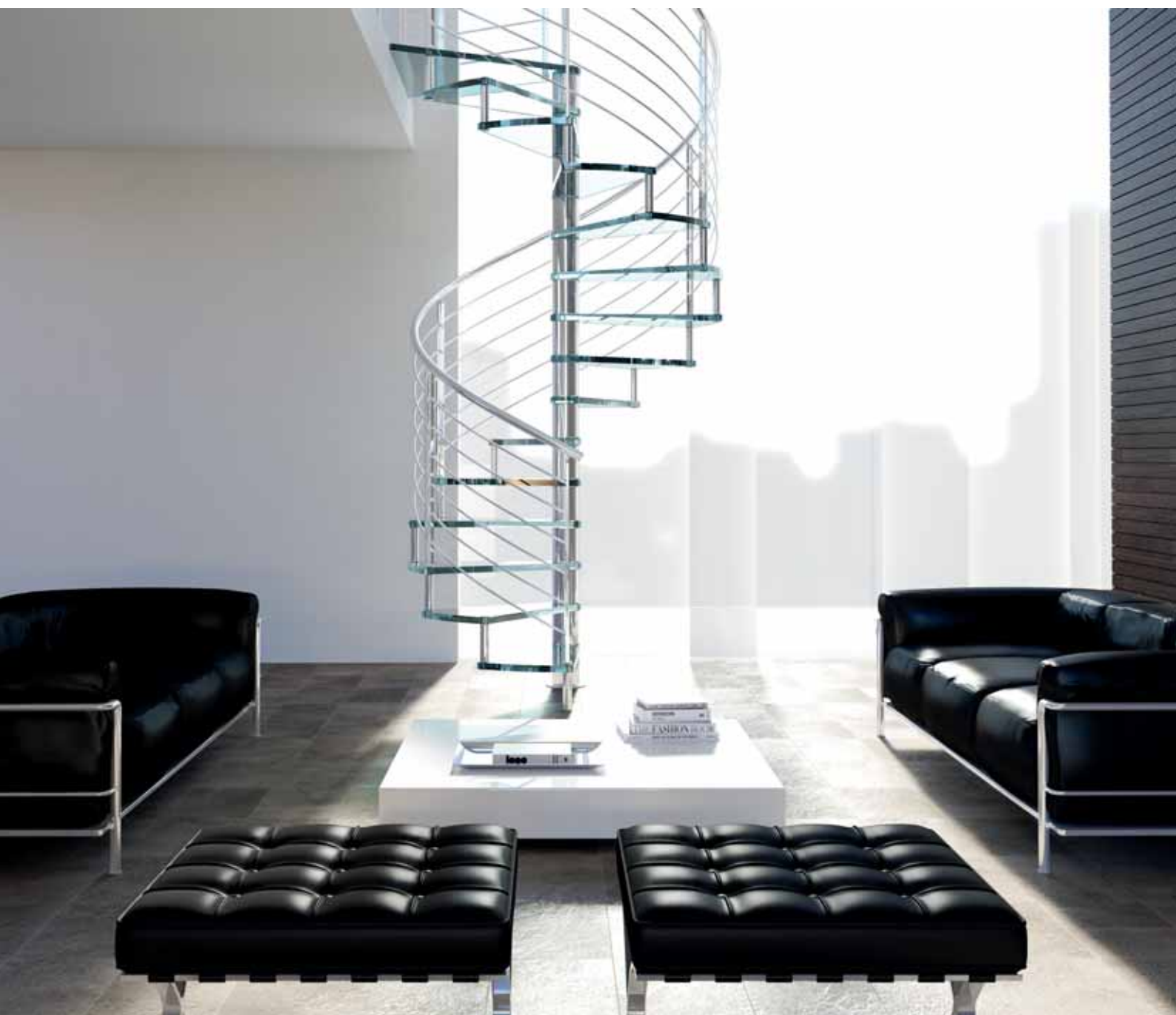
C20-GL-R2 | Scala a chiocciola | Gradini in legno | Ringhiera a colonne in metallo tonde
C20-GL-R2 | Spiral staircase | Wood steps | Railing made of round metal columns



C20-GL-R5 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli
C20-GL-R5 | Spiral staircase | Wood steps | Railing made of newels and parallel rods



C20-GL-R5v1 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e pannelli in cristallo
C20-GL-R5v1 | Spiral staircase | Wood steps | Railing made of newels and glass panels



C20-GV-R5 | Scala a chiocciola | Gradini in cristallo | Ringhiera a montanti e correnti paralleli
C20-GV-R5 | Spiral staircase | Glass steps | Railing made of newels and parallel rods

S E R I E F 2 0

SCALE A CHIOCCIOLA IN METALLO.
SPIRAL STAIRCASES IN METAL.

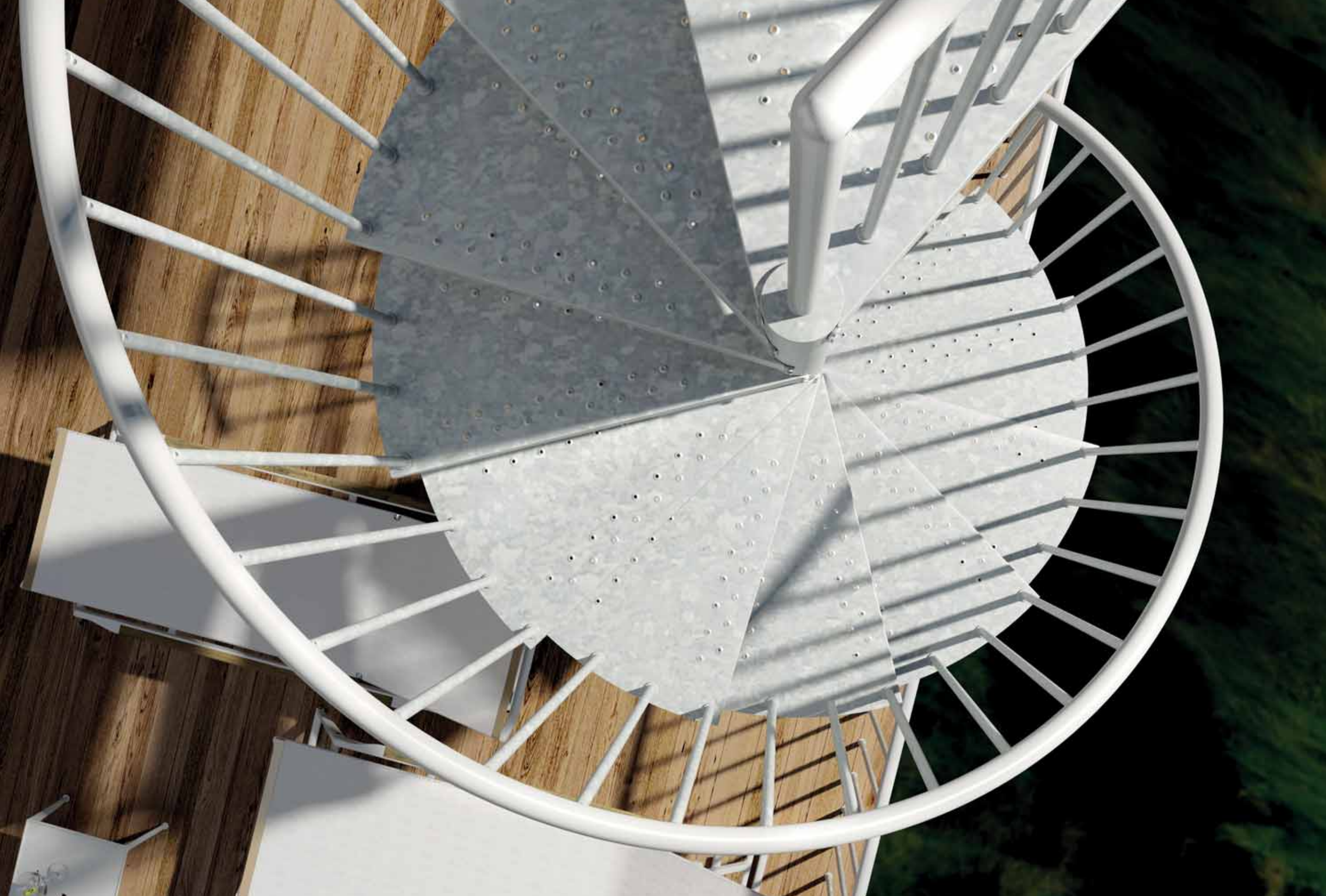


F20-R2 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde
F20-R2 | Spiral staircase | Folded metal steps | Railing made of round metal columns

COINCIDENZE
ILLUMINANTI

Enlightening coincidences

F20-R2 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde
F20-R2 | Spiral staircase | Folded metal steps | Railing made of round metal columns



F20Z-R2 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde
Metallo trattato con zincatura a caldo adatta per ambienti esterni
F20Z-R2 | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*
Galvanized metal steps for outside use



TUTTO IL RESTO
STA PER SBOCCIARE

All the rest is about to blossom

F20Z-R2 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde
Metallo trattato con zincatura a caldo adatta per ambienti esterni
F20Z-R2 | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*
Galvanized metal steps for outside use

C201171

L'EMOZIONE...

Emotion...

VALORE ASSOLUTO

Il grande valore raggiunto con la massima personalizzazione si arricchisce ulteriormente in virtù del trattamento ad olio dei singoli componenti in legno.

L'olio diventa prezioso come oro puro:
nessuno sa prendersi cura del legno subito e nel tempo.

ABSOLUTE VALUE

The great value achieved with maximum customisation is further enriched thanks to the oil treatment applied on the individual wood components.

*Oil becomes as precious as pure gold:
no one else knows how to take care of wood both immediately and in the long run.*

DIVENTA REGOLA

becomes the rule

TRATTARSI BENE È TRATTARE MEGLIO

L'olio restituisce vita al legno in tutti i sensi.

Alla bellezza esteriore sia Refil che Brush, corrisponde una forza interiore straordinaria.

Le finiture risultano straordinariamente resistenti ed altrettanto capaci di recuperare la bellezza appannata dalla quotidianità con un gesto e un po' di olio ancora.

TREATING YOURSELF WELL MEANS TREATING BETTER.


Oil restores wood to life in all senses.

An extraordinary inner strength corresponds to the outer beauty of both Refil and Brushed.

The finishes are extraordinarily resistant and equally able to restore the beauty dulled by everyday life with a gesture and a little more oil.

FINITURE

Finishes and treatments



C'ERA UNA VOLTA LA "MAZZETTA COLORI", PRONTA A OFFRIRE ALTERNATIVE A QUALSIASI COSA POTESSE CAMBIARE COLORE. IMPENSABILE METTERLA IN RELAZIONE ALLE SCALE PER INTERNI. IMPENSABILE PRIMA CHE D'OPERA METTESSE A PUNTO LA LINEA ESCLUSIVA CON OLTRE 12 FINITURE IN LEGNO E METALLO PER PERSONALIZZARE I GRADINI. UNA GAMMA CHE COMPLETA UN DESIGN ASSOLUTAMENTE A MISURA DI OGNI ESIGENZA, CON COMBINAZIONI ESCLUSIVE TUTTE TALMENTE NATURALI CHE, COMPLICE I TRATTAMENTI A BASE DI OLI E CERE ACCURATAMENTE SELEZIONATI: "PROFUMANO DI VERO", PERMEANDO NON SOLO LA SCALA MA L'AMBIENTE IN CUI RISIEDE DI UN'ARMONIA UNICA E INIMITABILE COME IL PROPRIO STILE. QUESTE FINITURE SEGnano UNA SVOLTA IN TUTTO L'UNIVERSO SCALE. UNA SVOLTA IN CONTINUO DIVENIRE COME LA RICERCA CHE IMPEGNA E DISTINGUE D'OPERA IN OGNI DETTAGLIO.

ONCE UPON A TIME THERE WAS THE "COLOUR SWATCH", READY TO OFFER ALTERNATIVES FOR ANYTHING THAT COULD CHANGE COLOUR. A RELATIONSHIP BETWEEN THE COLOUR SWATCH AND AN INDOOR STAIRCASE WAS UNTHINKABLE. UNTHINKABLE UNTIL D'OPERA DEVELOPED THEIR EXCLUSIVE LINE WITH MORE THAN 12 WOOD AND METAL FINISHES FOR CUSTOMISING THE STEPS. A RANGE THAT COMPLETES A DESIGN ABSOLUTELY TAILORED TO EVERY REQUIREMENT, WITH EXCLUSIVE COMBINATIONS THAT ARE ALL SO NATURAL THAT, THANKS TO THE TREATMENTS WITH OILS AND ACCURATELY SELECTED WAXES, THEY "SMELL REAL", PERMEATING NOT ONLY THE STAIRCASE BUT THE ENVIRONMENT IN WHICH IT IS SITUATED WITH A UNIQUE HARMONY, AS INIMITABLE AS ITS STYLE. THESE FINISHES MARK A TURNING POINT IN THE WHOLE STAIRCASE UNIVERSE. A TURNING POINT THAT IS CONTINUOUSLY DEVELOPING, LIKE THE RESEARCH THAT ENGAGES AND DISTINGUISHES D'OPERA IN EVERY DETAIL.

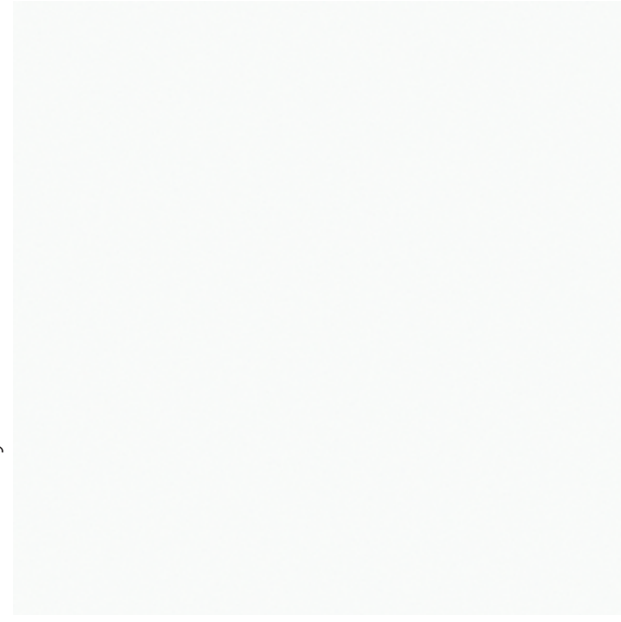
Metallo | Metal

Faggio | Beech - Polished

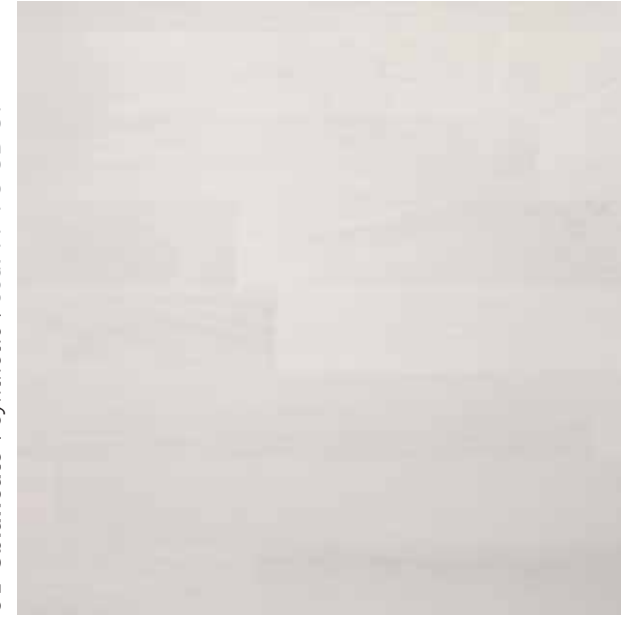
^otrattamento certificato antiscivolo
Faggio | Beech - Brushed^o

^otreatment with non-slip certificate
Faggio | Beech - Refil^o

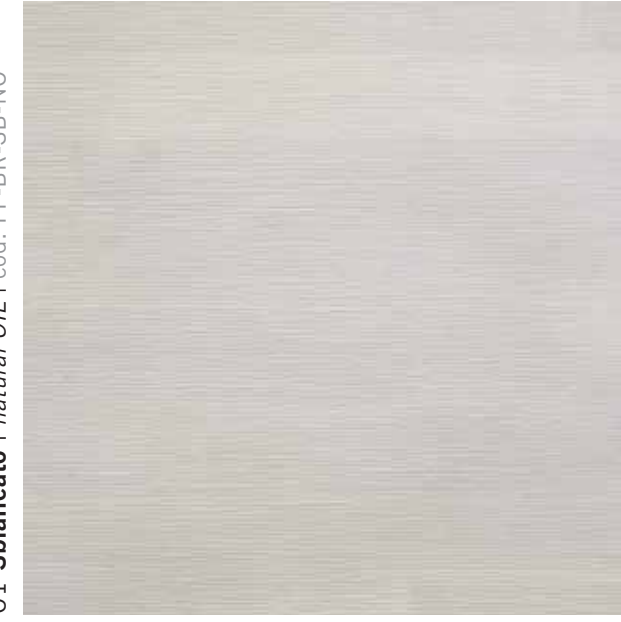
01 Bianco | synthetic | cod. FE-BI



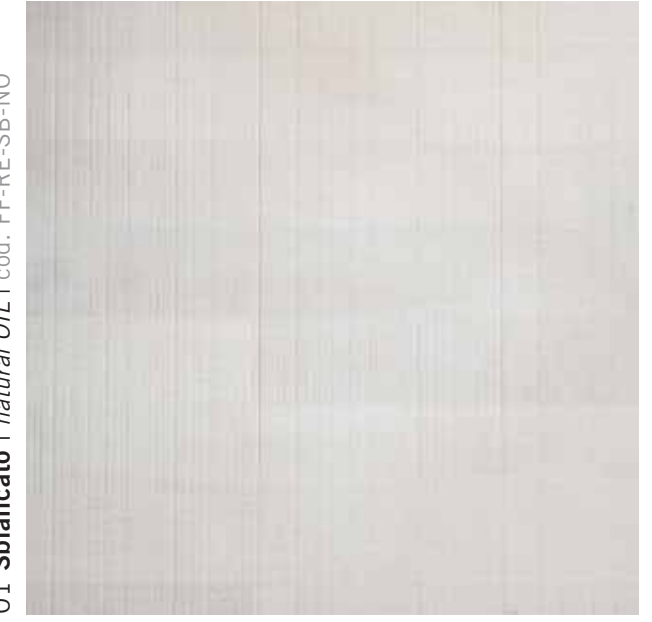
01 Sbiancato | synthetic | cod. FF-PO-SB-SY



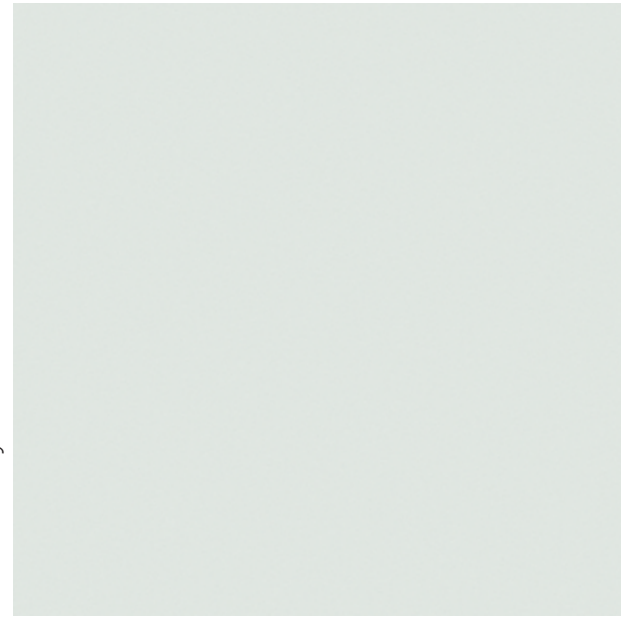
01 Sbiancato | natural OIL | cod. FF-BR-SB-NO



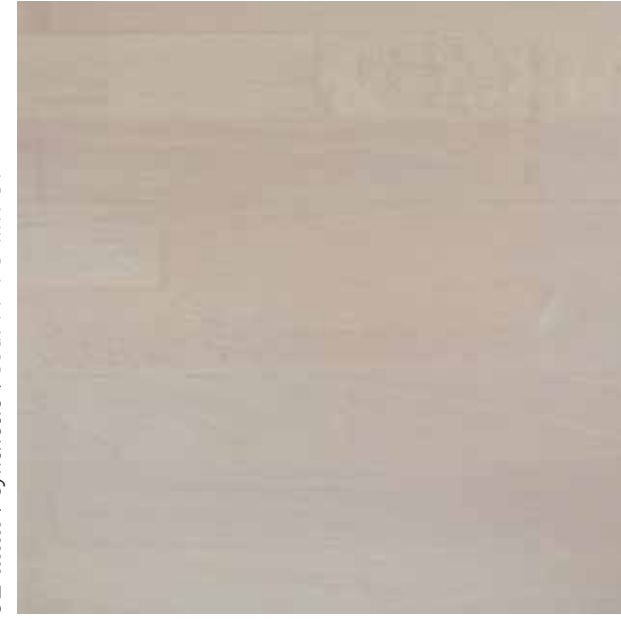
01 Sbiancato | natural OIL | cod. FF-RE-SB-NO



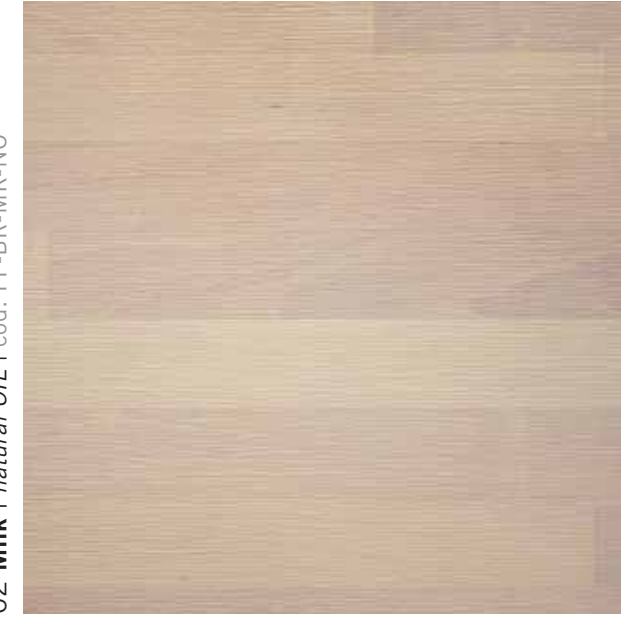
02 Sabbia | synthetic | cod. FE-SA



02 Milk | synthetic | cod. FF-PO-MK-SY



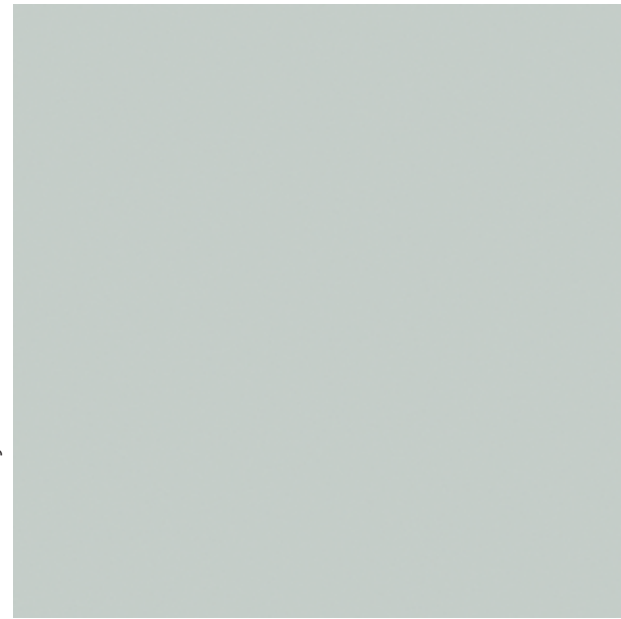
02 Milk | natural OIL | cod. FF-BR-MK-NO



02 Milk | natural OIL | cod. FF-RE-MK-NO



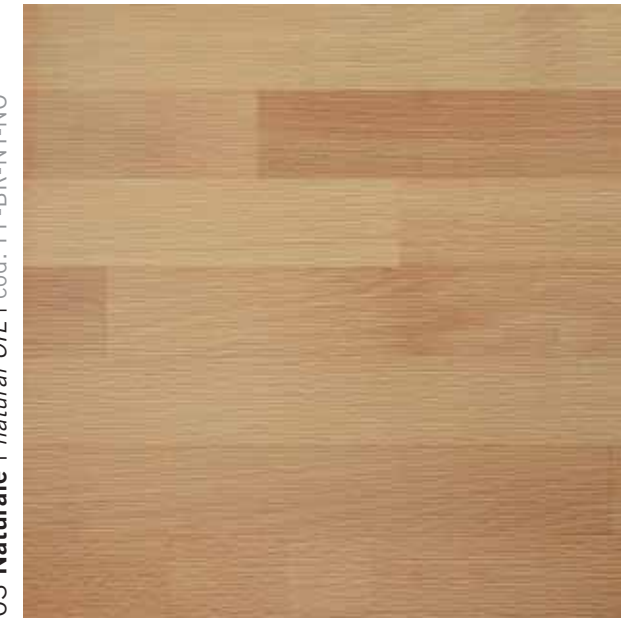
03 Cenere | synthetic | cod. FE-CE



03 Naturale | synthetic | cod. FF-PO-NT-SY



03 Naturale | natural OIL | cod. FF-BR-NT-NO



03 Naturale | natural OIL | cod. FF-RE-NT-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

^oProdotto con finitura certificata antiscivolo in riferimento al D.M. 14/06/1989 n.236 (coefficiente di attrito dinamico - "metodo D.C.R.A.")
^oProduct with certified non-slip finish with reference to Ministerial Decree 14/06/1989 no. 236 (dynamic coefficient of friction - "D.C.R.A. method")

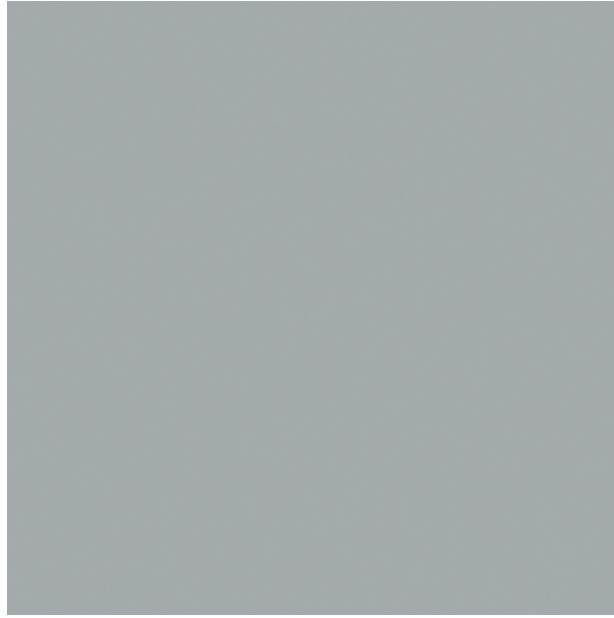
Metallo | Metal

Faggio | Beech - Polished

**trattamento certificato antiscivolo*
Faggio | Beech - Brushed*

**treatment with non-slip certificate*
Faggio | Beech - Refil*

04 Grigio | synthetic | cod. FE-GI



04 Grigio | synthetic | cod. FF-PO-GI-SY



04 Grigio | natural OIL | cod. FF-BR-GI-NO



04 Grigio | natural OIL | cod. FF-RE-GI-NO



05 Micaceo | synthetic | cod. FE-MI



05 Tabacco | synthetic | cod. FF-PO-TA-SY



05 Tabacco | natural OIL | cod. FF-BR-TA-NO



05 Tabacco | natural OIL | cod. FF-RE-TA-NO



06 Bronzo | synthetic | cod. FE-BZ



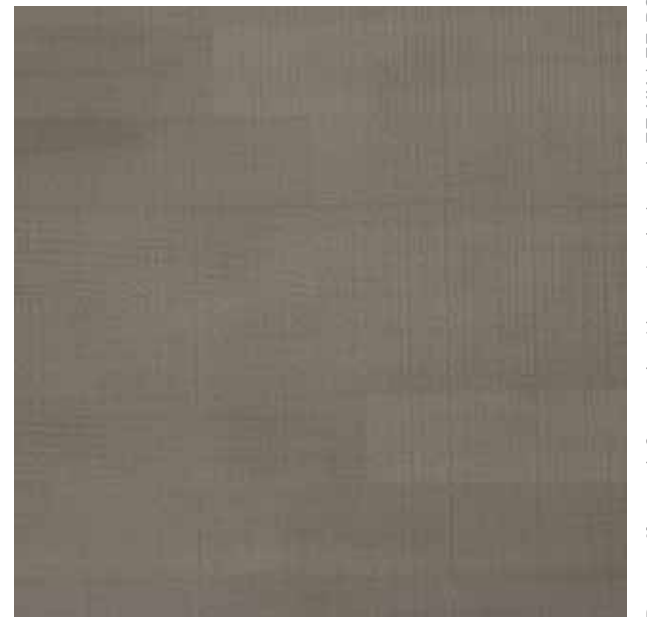
06 Stone | synthetic | cod. FF-PO-ST-SY



06 Stone | natural OIL | cod. FF-BR-ST-NO



06 Stone | natural OIL | cod. FF-RE-ST-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

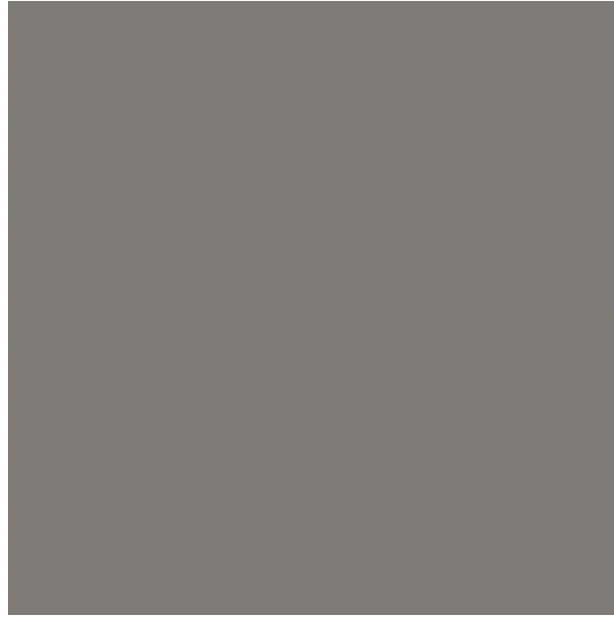
Metallo | Metal

Faggio | Beech - Polished

^otrattamento certificato antiscivolo
Faggio | Beech - Brushed^o

^otreatment with non-slip certificate
Faggio | Beech - Refil^o

07 Tortora | synthetic | cod. FE-TO



07 Smoke | synthetic | cod. FF-PO-SM-SY



07 Smoke | natural OIL | cod. FF-BR-SM-NO



07 Smoke | natural OIL | cod. FF-RE-SM-NO



08 Antracite | synthetic | cod. FE-AN



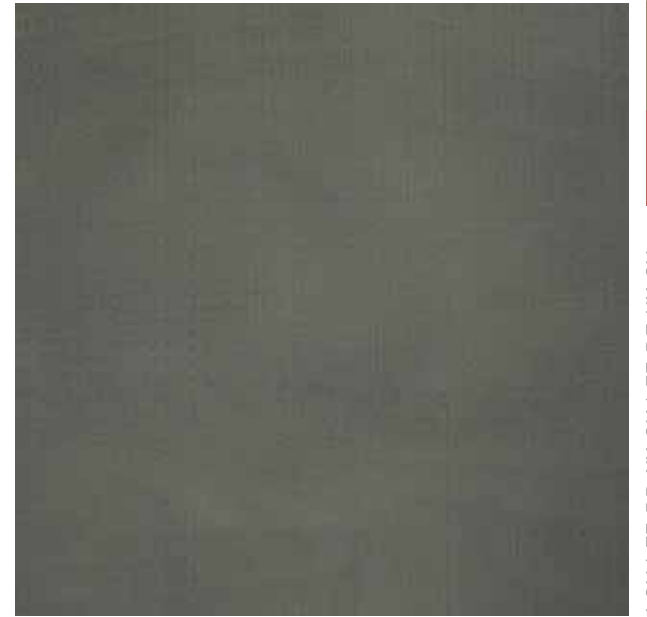
08 Fumo | synthetic | cod. FF-PO-FU-SY



08 Fumo | natural OIL | cod. FF-BR-FU-NO



08 Fumo | natural OIL | cod. FF-RE-FU-NO



09 Nero | synthetic | cod. FE-NE



09 Nero Ebano | synthetic | cod. FF-PO-NB-SY



09 Nero Ebano | natural OIL | cod. FF-BR-NB-NO



09 Nero Ebano | natural OIL | cod. FF-RE-NB-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

Metallo | Metal

Faggio | Beech - Polished

^otrattamento certificato antiscivolo
Faggio | Beech - Brushed^o

^otreatment with non-slip certificate
Faggio | Beech - Refil^o

10 Champagne | synthetic | cod. FE-CH



10 Rovere | synthetic | cod. FF-PO-RO-SY



10 Rovere | natural OIL | cod. FF-BR-RO-NO



10 Rovere | natural OIL | cod. FF-RE-RO-NO



11 Ruggine | synthetic | cod. FE-RU



11 Noce | synthetic | cod. FF-PO-NC-SY



11 Noce | natural OIL | cod. FF-BR-NC-NO



11 Noce | natural OIL | cod. FF-RE-NC-NO



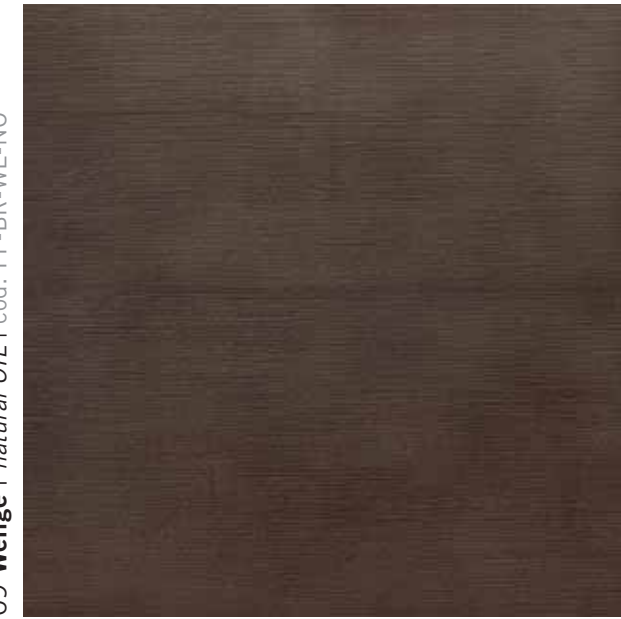
12 Brunito | synthetic | cod. FE-BR



12 Wengè | synthetic | cod. FF-PO-WE-SY



09 Wengè | natural OIL | cod. FF-BR-WE-NO



09 Wengè | natural OIL | cod. FF-RE-WE-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

^oProdotto con finitura certificata antiscivolo in riferimento al D.M. 14/06/1989 n.236 (coefficiente di attrito dinamico - "metodo D.C.R.A.")
^oProduct with certified non-slip finish with reference to Ministerial Decree 14/06/1989 no. 236 (dynamic coefficient of friction - "D.C.R.A. method")

Metallo | Metal

Faggio | Beech - Polished

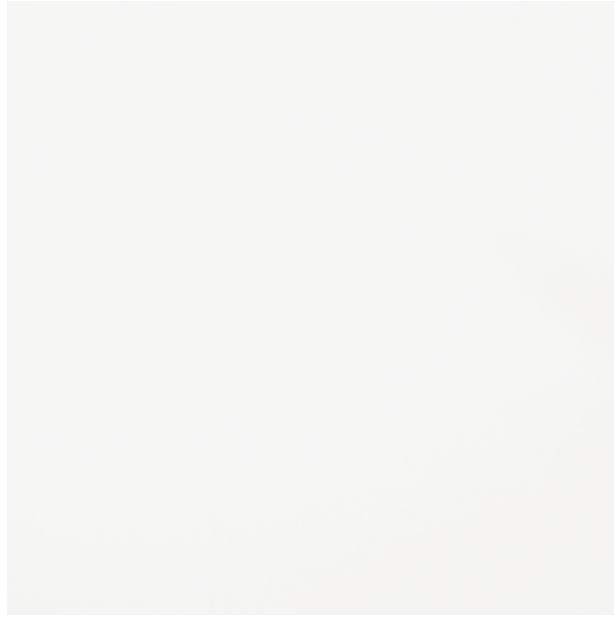
^otrattamento certificato antiscivolo
Faggio | Beech - Brushed^o

^otreatment with non-slip certificate
Faggio | Beech - Refil^o

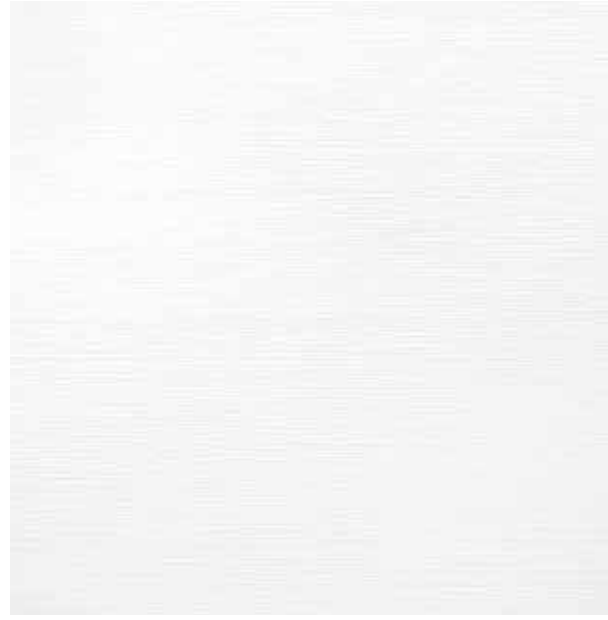
13 **Inox Lucido** | synthetic | cod. IN-IL



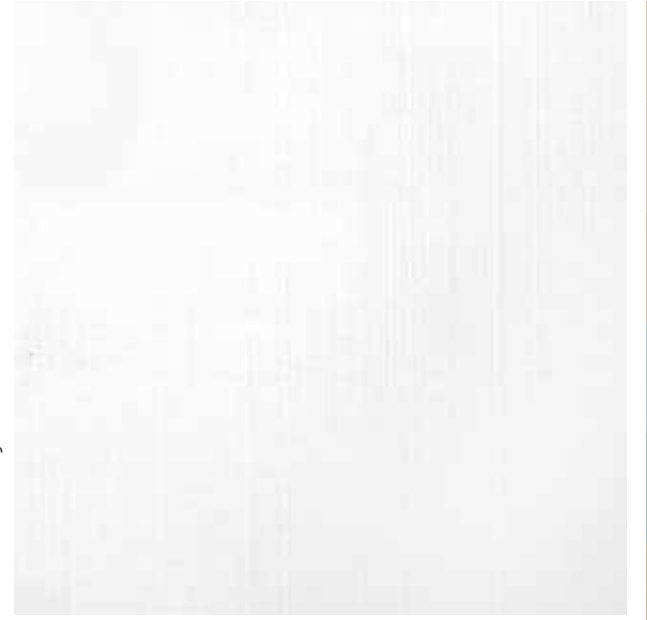
13 **Bianco** | synthetic | cod. FF-PO-BI-SY



13 **Bianco** | synthetic | cod. FF-BR-BI-SY



13 **Bianco** | synthetic | cod. FF-RE-BI-SY



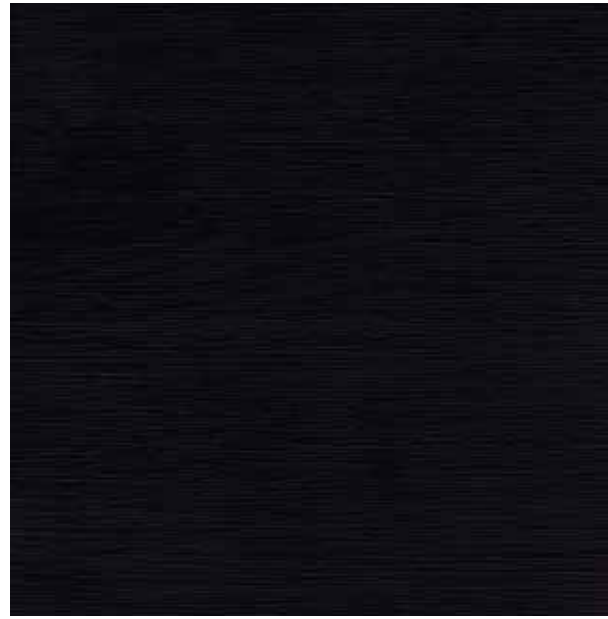
14 **Inox Perlato** | synthetic | cod. IN-IP



14 **Carruba** | synthetic | cod. FF-PO-CA-SY



14 **Carruba** | synthetic | cod. FF-BR-CA-SY



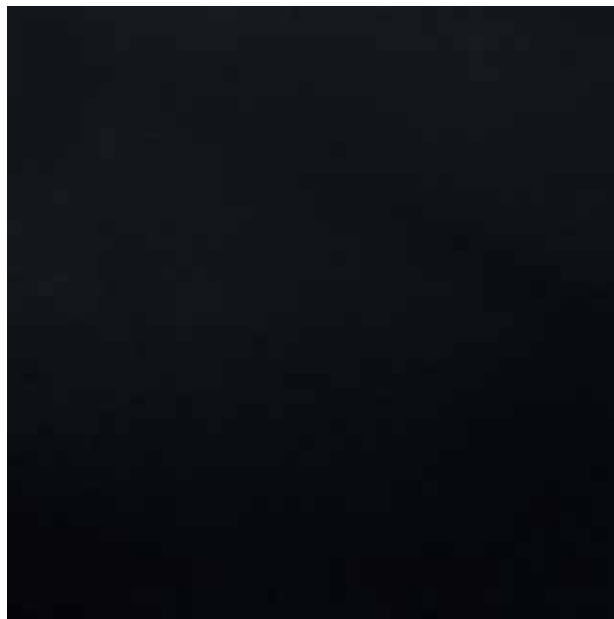
14 **Carruba** | synthetic | cod. FF-RE-CA-SY



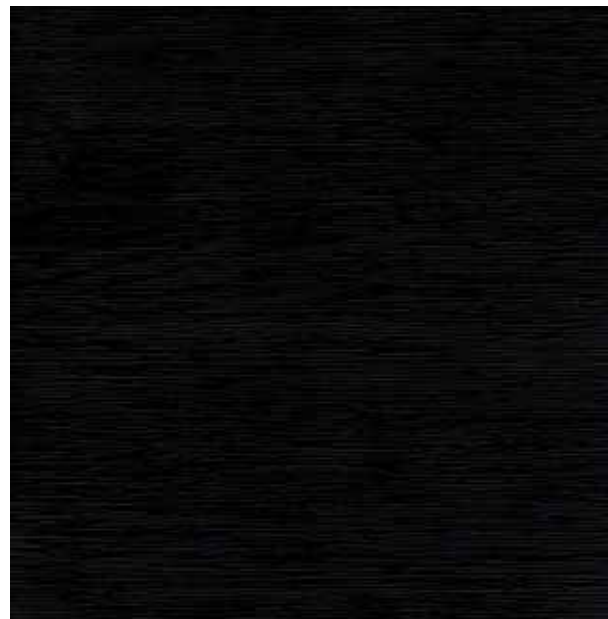
15 **Inox Satinato** | synthetic | cod. IN-IS



15 **Nero** | synthetic | cod. FF-PO-NE-SY



15 **Nero** | synthetic | cod. FF-BR-NE-SY



15 **Nero** | synthetic | cod. FF-RE-NE-SY



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

^oProdotto con finitura certificata antiscivolo in riferimento al D.M. 14/06/1989 n.236 (coefficiente di attrito dinamico - "metodo D.C.R.A.")
^oProduct with certified non-slip finish with reference to Ministerial Decree 14/06/1989 no. 236 (dynamic coefficient of friction - "D.C.R.A. method")



R I N G H I E R E

Railings

R1

interna | esterna

on step fix | on side fix

Corrimano | Handrail

Inox satinato | lucido Ø 42,4
 Brushed | Polished
 Stainless steel Ø 42,4
 Legno | Wood Ø 50
 Plastico | Plastic Ø 42

Montante | Newel

Inox satinato | Lucido
 Brushed | Polished
 Stainless steel
 Metallo verniciato
 Varnished metal

R2

tonda | rounded columns

interna | esterna

on step fix | on side fix

Corrimano | Handrail

Inox satinato | Lucido Ø 42,4
 Brushed | Polished
 Stainless steel Ø 42,4
 Legno | Wood Ø 50
 Plastico | Plastic Ø 42

Colonna | Column

Verniciata | Varnished
 Zincata | Galvanized

R2

quadra | squared columns

interna

on step fix

Corrimano | Handrail

Inox satinato | Lucido Ø 42,4
 Brushed | Polished
 Stainless steel Ø 42,4
 Legno | Wood Ø 50
 Plastico | Plastic Ø 42

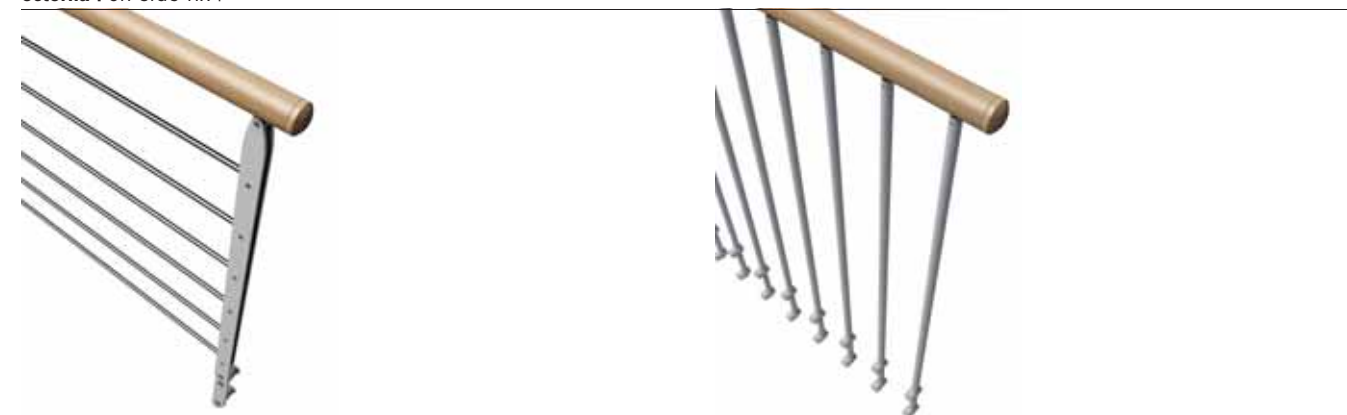
Colonna | Column

Verniciata | Varnished

interna | on step fix |



esterna | on side fix |



R4

interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel
Metallo verniciato
Varnished metal

R5

interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel
Metallo verniciato
Varnished metal

R5 V1

interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel
Metallo verniciato
Varnished metal

Cristallo | Crystal
Stratificato extra chiaro
temprato 5+5 mm
*Laminated tempered
extraclear 5+5 mm*

R5 V2

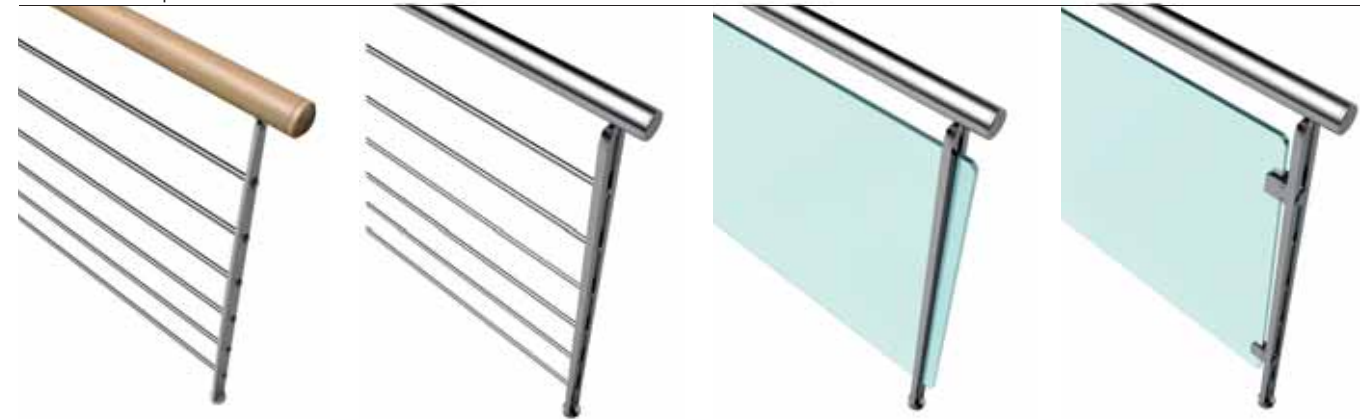
interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel
Metallo verniciato
Varnished metal

Cristallo | Crystal
Stratificato extra chiaro
temprato 5+5 mm
*Laminated tempered
extraclear 5+5 mm*

interna | on step fix |



esterna | on side fix |



R6

interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel

R6 V1

interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel

Cristallo | Crystal
Stratificato extrachiaro
temprato 5+5 mm
*Laminated tempered
extraclear 5+5 mm*

R6 V2

interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel

Cristallo | Crystal
Stratificato extrachiaro
temprato 5+5 mm
*Laminated tempered
extraclear 5+5 mm*

R6 V3

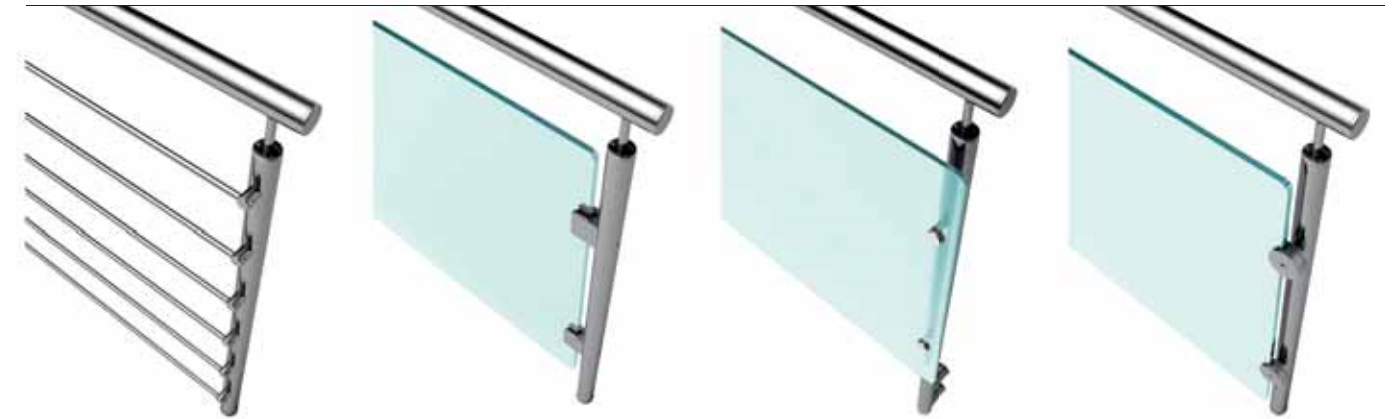
interna | esterna
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido Ø 42,4
Brushed | Polished
Stainless steel Ø 42,4
Legno | Wood Ø 50
Plastico | Plastic Ø 42

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel

Cristallo | Crystal
Stratificato extrachiaro
temprato 5+5 mm
*Laminated tempered
extraclear 5+5 mm*

interna



esterna



R7

2 cavetti | R7 2 rods
interna | **esterna**
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido 40x15
Brushed | Polished
Stainless steel 40x15

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel

R7

5 cavetti | R7 5 rods
interna | **esterna**
on step fix | on side fix

Corrimano | Handrail
Inox satinato | Lucido 40x15
Brushed | Polished
Stainless steel 40x15

Montante | Newel
Inox satinato | Lucido
Brushed | Polished
Stainless steel

R8

interna
on step fix

Corrimano | Handrail
Legno | *Wood* sez 60x40

Colonna | Column
Verniciata | Varnished

R8

con caposcala | with starting post
interna
on step fix

Corrimano | Handrail
Legno | *Wood* sez 60x40

Colonna | Column
Verniciata | Varnished

R10

filoncini in inox Ø 6
interna | **esterna**
on step fix | on side fix

Thin vertical rods Ø 6
Inox | *Stainless steel*

R11

pannello in metallo 8 mm
esterna
on side fix

Metal panel 8 mm

R12

pannello in legno
esterna
on side fix

Wood panel 40 mm

RV1

vetro temprato
esterna
on side fix

Cristallo | Crystal
Stratificato extrachiaro
temprato 10+10 mm
*Laminated tempered
extraclear 10+10 mm*

interna | on step fix |



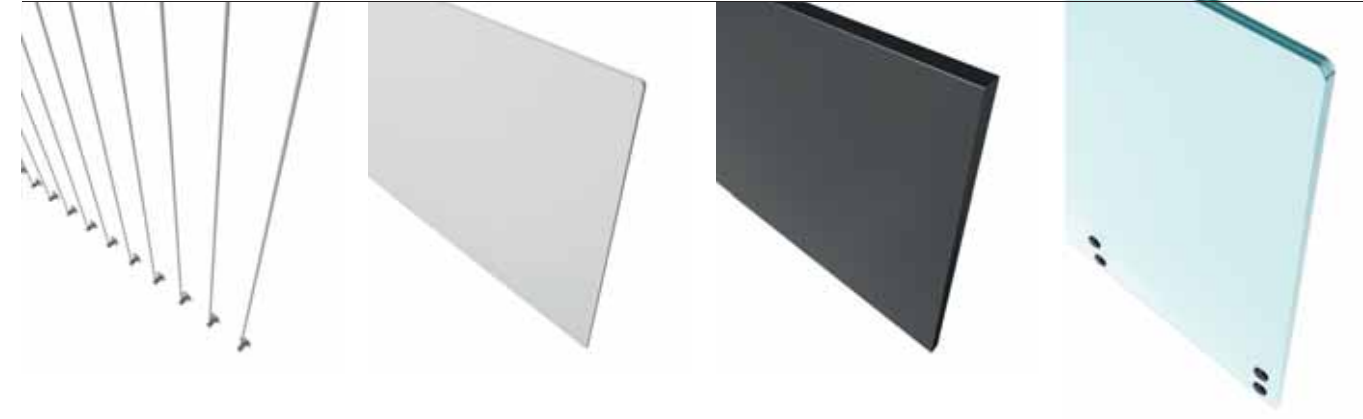
esterna | on side fix |



interna



esterna



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All models, data and colourings in this catalogue are given for guidance. The company reserves the right to make changes and improvements, as they become necessary, at any time without prior notice.